

2. Technical Specifications & Service Tools

PT-80 Specifications

Engine

- Model: Perkins 804C-33T
- Displacement: 3.3 liter
- Gross horsepower: 80.5 hp (59 kW)
- Torque: 188 ft-lb (253 Nm)
- Idle rpm: 1000 (low idle), 2600 (high idle)
- Average water thermostat temperature: 190°F, 87.8°C

Transmission

- Model: Cat A22VG45 tandem (Reverse).

Drive Pumps

- Displacement: 2.2459 in³/rev (45 cc/rev)
- Relief pressure: 5500 psi (380 bar)
- Flow: 30.91 gpm (117 lpm) @ 2600 rpm (per pump)

Charge Pump

- Displacement: 1.373 in³/rev (22.5 cc/rev)
- Relief pressure: 475 +/- 30 psi (32.75 bar)
- Flow: 15.4 gpm (58.3 lpm) @2600 rpm

Drive Motors

- Model: Rexroth MCR 5
- Displacement: 50 in³/rev (825 cc/rev)

Pilot Controls (Joysticks)

- Model: Rexroth 66-351

Auxiliary Pump

- Make: Rexroth
- Type: Axial Piston, Variable Load Sense
- Displacement: 2.75 in³/rev (45 cc/rev)
- Max Flow: 30 gpm (113.6 lpm) @ 2600 rpm
- Relief pressure: 3000 psi (20.680 kPa)
- Marginal (Standby) Pressure: 218 psi (1.503 kPa)
- Cooling/Filtering: Oil is filtered and cooled at all times. In auxiliary mode, the oil is filtered after the attachment to protect the machine if the attachment motor fails or contaminants are introduced from the quick couplers.

Lift Arm Control Valve

- Make: Rexroth
- Type: Load Sense

Oil Cooler

- Operating pressure: 150 psi (1034 kPa)
- Bypass relief pressure: 50 psi (345 kPa)
- Hot oil sending unit: 225°F (107.3°C)
- Avg. oil operating temp: 50-60°F above ambient. (High flow application 60°F above ambient.)

Critical Torque Specs

- Transmission Mounting Bolts
 - 55 ft-lb. w/Blue Loctite
- Drive Sprocket Drive Teeth Bolts
 - 55 ft-lb. -Dry
- Slogie Wheel (10" Idler) Retaining Bolt
 - 180 ft-lb. - w/Red Loctite
- 15" Idler Wheel Retaining Nut
 - 350 ft-lb. -Dry
- Drive Sprocket Lug Nut
 - 205 ft-lb. -Dry
- Drive Motor Mounting Bolts
 - 205 ft-lbs. -Dry

Cycle Times

- Lift Arm Up: 3.5 seconds (+/- .35 seconds)
- Lift Arm Down: 3.3 seconds (+/- .33 seconds)
- Bucket Curb: 1.7 seconds (+/- .17 seconds)
- Bucket Dump: 1.8 seconds (+/- .18 seconds)

Service Tools

Listed below are common service tools which are identified and utilized in the service procedures described in this manual. Use tools recommended by ASV whenever possible to reduce risk of injury and/or machine damage during service.

- ASV Jack Stands (2) (ASV P/N: 0402-900)
- Heavy Duty Hydraulic Jack (5-ton rating)
- Sert Gauge Kit (ASV P/N: 0402-805)
- Ratchet Strap
- Long Pry Bar(s)
- ASV Service Cart (0402-671)

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