

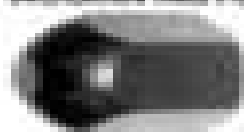
# Nuts: Acorn-Coupling-Lock - Spherical Flange

## UNITED's Nuts! Acorn, Coupling, Lock and Flange Nuts

GET THE BEST FROM UNITED AT LOWEST COST

See Section 2 for Details

### ACORN NUTS

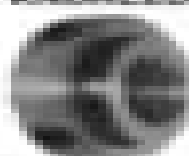


Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

ACORN NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625
3-30	2.875	2.875	2.875

STAINLESS STEEL HEAT TREATED WITH BLACK OXIDE FINISH

### KNURLED LOCK NUTS



Quick Release  
Knurling on Top  
Knurling on Side  
Knurling on Bottom  
Knurling on All Sides

See Section 2 for Details

STAINLESS STEEL HEAT TREATED BLACK OXIDE

KNURLED LOCK NUT	A	B	C	D	E	F	G
1/2-13	1.125	1.125	1.125	1.125	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375	1.375	1.375	1.375	1.375
1-18	1.625	1.625	1.625	1.625	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875	1.875	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125	2.125	2.125	2.125	2.125
2-24	2.375	2.375	2.375	2.375	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625	2.625	2.625	2.625	2.625
3-30	2.875	2.875	2.875	2.875	2.875	2.875	2.875

### COUPLING NUTS



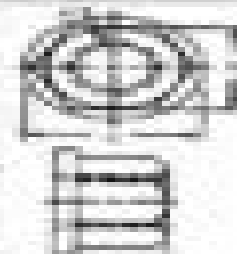
Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

COUPLING NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625
3-30	2.875	2.875	2.875

### FLANGE NUTS

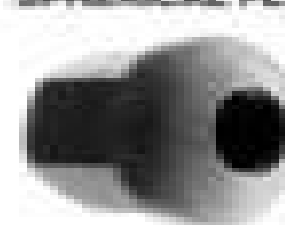


Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form

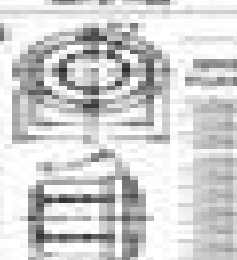


FLANGE NUT	A	B	C	D	E	F	G
1/2-13	1.125	1.125	1.125	1.125	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375	1.375	1.375	1.375	1.375
1-18	1.625	1.625	1.625	1.625	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875	1.875	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125	2.125	2.125	2.125	2.125
2-24	2.375	2.375	2.375	2.375	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625	2.625	2.625	2.625	2.625
3-30	2.875	2.875	2.875	2.875	2.875	2.875	2.875

### SPHERICAL FLANGE NUTS



Standard Size  
Standard Thread  
Standard Form  
Standard Thread  
Standard Form



SPHERICAL FLANGE NUT	A	B	C	D	E	F	G
1/2-13	1.125	1.125	1.125	1.125	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375	1.375	1.375	1.375	1.375
1-18	1.625	1.625	1.625	1.625	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875	1.875	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125	2.125	2.125	2.125	2.125
2-24	2.375	2.375	2.375	2.375	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625	2.625	2.625	2.625	2.625
3-30	2.875	2.875	2.875	2.875	2.875	2.875	2.875

# Onity Ht 24 Lock Technical Service Manual

**American Motors Corporation.  
Automobile Technical Service**



**Onity Ht 24 Lock Technical Service Manual:**

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## **Table of Contents Onity Ht 24 Lock Technical Service Manual**

1. Understanding the eBook Onity Ht 24 Lock Technical Service Manual
  - The Rise of Digital Reading Onity Ht 24 Lock Technical Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Onity Ht 24 Lock Technical Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Onity Ht 24 Lock Technical Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Onity Ht 24 Lock Technical Service Manual
  - Personalized Recommendations
  - Onity Ht 24 Lock Technical Service Manual User Reviews and Ratings

- Onity Ht 24 Lock Technical Service Manual and Bestseller Lists
- 5. Accessing Onity Ht 24 Lock Technical Service Manual Free and Paid eBooks
  - Onity Ht 24 Lock Technical Service Manual Public Domain eBooks
  - Onity Ht 24 Lock Technical Service Manual eBook Subscription Services
  - Onity Ht 24 Lock Technical Service Manual Budget-Friendly Options
- 6. Navigating Onity Ht 24 Lock Technical Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Onity Ht 24 Lock Technical Service Manual Compatibility with Devices
  - Onity Ht 24 Lock Technical Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Onity Ht 24 Lock Technical Service Manual
  - Highlighting and Note-Taking Onity Ht 24 Lock Technical Service Manual
  - Interactive Elements Onity Ht 24 Lock Technical Service Manual
- 8. Staying Engaged with Onity Ht 24 Lock Technical Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Onity Ht 24 Lock Technical Service Manual
- 9. Balancing eBooks and Physical Books Onity Ht 24 Lock Technical Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Onity Ht 24 Lock Technical Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Onity Ht 24 Lock Technical Service Manual
  - Setting Reading Goals Onity Ht 24 Lock Technical Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Onity Ht 24 Lock Technical Service Manual
  - Fact-Checking eBook Content of Onity Ht 24 Lock Technical Service Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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