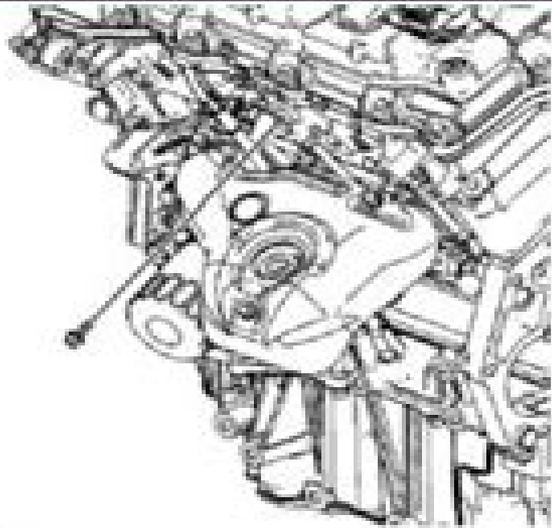


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Remove the oil level indicator tube bracket.



Engine Block Assembly



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- (115) Piston and Connecting Rod Assembly
- (100) Engine Block
- (110) Crankshaft Bearing Cap
- (111) Crankshaft Bearing Thrust Cap
- (114) Crankshaft Bearing Cap Inboard Bolt
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- (120) Crankshaft
- (121) Crankshaft Sprcket Locking Pin

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Yan Bai



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