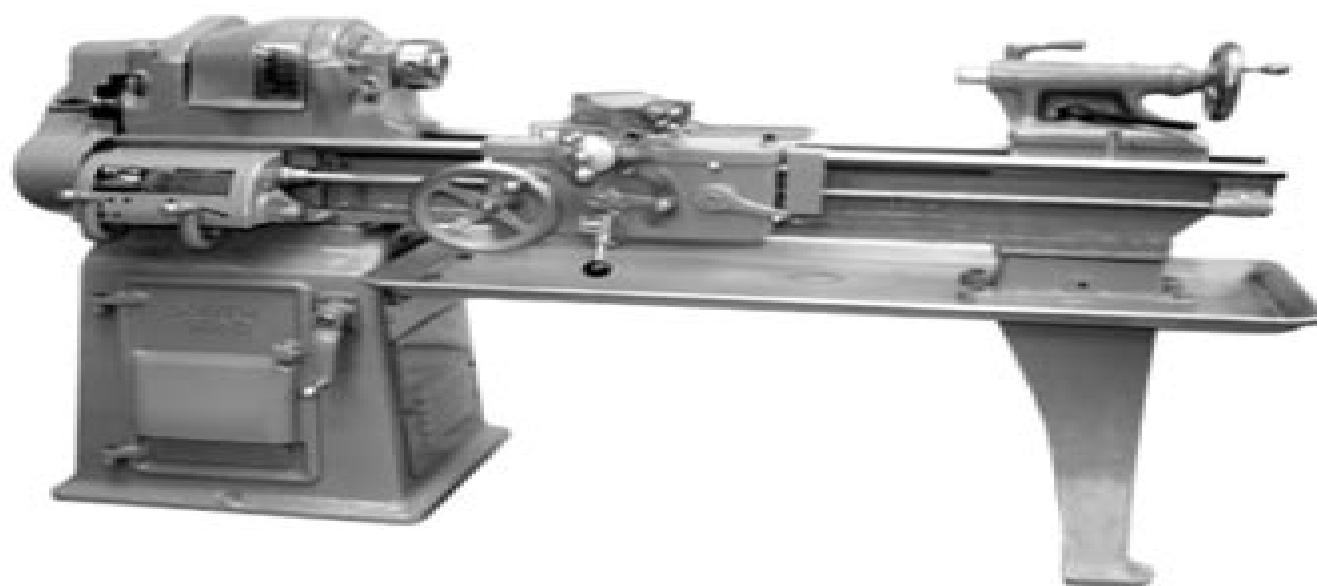


A Guide to Renovating  
the  
South Bend® Lathe  
Models  
10L - 13" - 14 1/2" - 16"



By ILION Industrial Services, LLC

# A Guide To Renovating The South Bend Lathe Models 10l 13 14 12 16

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## **A Guide To Renovating The South Bend Lathe Models 10L 13 14 12 16:**

A Guide to Renovating the South Bend Lathe Models 10L 13 14-1/2 16 L. L. C. ILION Industrial Services, LLC, 2013-02-14

Introducing a new publication for the South Bend Lathe enthusiast from ILION Industrial Services A Guide to Renovating the South Bend Lathe for Models 10L and 10R known as the Heavy 10 13 14 5 and 16 The manual is a bound 8 5 x 11 soft cover 156 pages in length and is fully illustrated with over 450 B W photographs plus step by step instructions for refurbishing your lathe As you will notice this is NOT a fuzzy Xerox reprint of an existing manual Our book was painstakingly produced over the last two years specifically with the South Bend Lathe owner in mind and it addresses the most commonly asked questions and methods for how to renovate a used lathe Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of servicable lathes sitting out there in home shops small businesses schools and machinery dealers Our book takes the guess work out of what to do if you find one and decide to purchase The details include the sequence for disassembling cleaning reassembling and adjusting the critical components of the heavy 10 13 14 1 2 and 16 industrial lathes The basic design of the industrial series of lathes was essentially the same except for the scale so the 10L and 13 lathes are primarily used for demonstration purposes in the manual but all steps will apply directly to the 14 5 and 16 lathes as well The manual has specific chapters dedicated to both the single tumbler and double tumbler style of gearbox Additional information is included for evaluating and purchasing a used SBL if you are not lucky enough to already own one There is a section on refinishing industrial machinery plus a guide on how to handle special fasteners like taper pins The typeface of the manual is printed two points larger than normal for those of us who prefer to work at the bench without reading glasses The instructions are very straight forward and no prior machinery renovation experience is required The manual also includes a list of resources for vintage SBL owners as well as parts references tool requirements lubrication guides and material specifications If you have a Southbend lathe don t miss your chance to pick up this complete guide for your machine at a very reasonable price

A Guide to Renovating the South Bend Lathe Models 10L 13 14-1/2 16 ILION Industrial Services, 2011-02-12

Basic Maintenance for the Vintage South Bend Lathe Ilion Industrial ILION Industrial Services LLC, 2020-01-04 If you are thinking about cleaning up and using that old South Bend Lathe that you inherited from your grandfather the one that has been sitting in your garage for the last 20 years this collection of maintenance tips will help you get that beautiful piece of iron back into service Basic Maintenance for the Vintage South Bend Lathe is a starting how to guide for keeping all vintage South Bend Lathes in good working order The information is applicable to all models ranging from the 9 workshop series to the industrial versions which went from a 10 swing all the way up to 16 The manual will help educate new machine operators and enthusiasts on the correct procedures to set up clean lubricate and adjust all of the critical features of the lathe The manual is 70 pages fully illustrated with many B W photographs and diagrams plus step by step instructions on the proper methods for keeping the machine in good working order In addition lubrication charts

sources of supply and other basic reference material is included Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of serviceable lathes sitting out there in home shops small businesses schools and machinery dealers To support owners of these vintage machine tools we also offers two separate rebuild manuals plus various rebuild parts kits for the South Bend Lathe so please check out our other items on Amazon The two rebuild manuals sold separately are A Guide to Renovating the South Bend Lathe 9 Model A B C Plus Model 10k and for the larger industrial lathes A Guide to Renovating the South Bend Lathe Models 10L 13 14 1 2 16 If you have a SouthBend lathe then any of these guides will be extremely helpful in getting your machine back into service     *A Guide to Renovating the South Bend Lathe 9 Model A, B and C Plus Model 10k* L. L. C. ILION Industrial Services, LLC,2013-02-14 If you are thinking about cleaning up that old South Bend Lathe that was given to you by your grandfather and has been sitting in your garage this manual is what you will need to get the job done A Guide to Renovating the South Bend Lathe 9 Model A B C and Model 10k is our brand new soft cover 106 page shop manual which is fully illustrated with over 300 B W photographs plus step by step maintenance instructions for the standard South Bend workshop lathes that were produced in large numbers between 1939 and the late 1980 s As you will notice this is not a fuzzy Xerox reprint of an older existing manual that you see on line frequently This newly published book was produced over the last two years specifically with the South Bend Lathe enthusiast in mind and it addresses the most commonly asked questions and methods for how to renovate a used machine tool Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of servicable lathes sitting out there in home shops small businesses schools and machinery dealers This book takes the guess work out of what to do if you find one and decide to purchase it The details include the sequence for disassembling cleaning reassembling and adjusting the critical components of the 9 Model A B and C horizontal drive lathes plus the 10k or light 10 model Additional infomation is included for evaluating and purchasing a used SBL if you are not lucky enough to already own one and we have a section on refinishing industrial machinery The typeface of the manual is two points larger than normal for those of us who prefer to work at the bench without reading glasses The instructions are very straight forward and no prior machinery rennovation experience is required The manual also includes a list of resources for vintage SBL owners as well as parts references tool requirements lubrication guides and material specifications If you have a Southbend lathe don t miss your chance to pick up a complete guide for a very reasonable price PLEASE NOTE This manual does not cover the 10L or Heavy Ten South Bend Lathe since they are two distinctly different designs If you have a 10L or larger industrial lathe please check out our other manuals     *A Guide to Renovating the South Bend® Lathe* ILION Industrial Services LLC,2010-03-01

*South Bend Lathes* South Bend Lathe Works,1929     **Profit Makers** South Bend Lathe (Firm),1971     **How To Run A Lathe: For The Beginner** South Bend Lathe Works,2015-06-30 This classic work which contains 62 diagrams and illustrations is organized as follows Layout of a Small Machine Shop Horse Power Ordering Repair Parts Number and Name

of Lathe Parts on Drawing Improved Reverse The New Lathe Location of Lathe Size of Lathe Setting the Lathe in Position  
Leveling Lathe Belting Rules for Calculating the Speed and Size of Pulleys Speed of Lathe Countershaft Oil the Lathe Every  
Day Starting Lathe Carriage Face Plate Lathe Centers Direction of Feed With a Job on Centers Centering Countersinking a  
Shaft Drill and Countersink Improper Centering Proper Countersink Drill and Countersink Combined Turning a Steel Shaft A  
Shaft in the Center Best Forged Steel Lathe Tools Lathe Tools Knurling in the Lathe Position of Cutting Edge of Tool  
Grinding the Tool Facing End of Shaft Standard Screw Threads Measuring Screw Threads Thread Cutting Change Gears for  
Thread Cutting Thread Cutting Index Plate Compound Gearing Compound Gearing Setting of Thread Tool The First Chip  
Thread Gutting Grinding Tool After Thread Has Been Started Turning Taper Taper Attachment for South Bend Lathes Truing  
a Valve Grinding Attachments for Lathe Suggestions on Emery Wheel Table of Grinding Wheel Speeds Drilling and Facing on  
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Steel Shaft in the Lathe Key Seating Wood Ruff System Keyseating a Steel Shaft Standard Key Ways for Pulleys and Shafts  
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How to Temper a Lathe Tool How to Anneal a Piece of Tool Steel Case Hardening Using a Reamer in the Lathe Information  
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