

## Tilt Angle Check

The Tilt angle of the mast must be checked in the full tilt back and full tilt forward positions. A tilt indicator or a protractor can be used to measure the angle. Both sides of the mast must be checked to make sure that the mast is not twisted.

The tilt angle is determined by the cylinders used. See Tilt Cylinders in Specifications to determine the tilt angle from the cylinder being used.



Tilt Angle Check

Typical Example

## Tilt Cylinder Length Check

Tilt the mast to full forward position. Measure the extended length of the cylinder rods from the cylinder housing to the mast. The length between the two cylinder rods must be within 2.5 mm (0.09 in) of each other.



Tilt Cylinder Length Check (Rear)

## Tilt Cylinder Adjustment

### WARNING

Tilt cylinder pivot eyes can loosen if the torque on the pivot eye clamping bolt is not tight enough. This will let the tilt cylinder rod turn in the tilt cylinder eye. The cylinder rod may twist out of the pivot eye and the tilt cylinder will be out of alignment or may let the mast fall and cause personal injury or damage. When the rod lengths are made even, the tilt angle differences or the mast alignment will no longer be a problem.

To correct the tilt angle or tilt cylinder length, an adjustment must be made to the tilt cylinder as follows:

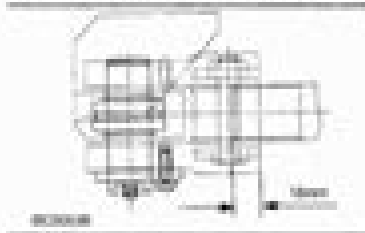
NOTE: See Tilt Cylinders in Specifications for correct cylinder length.

## DIAGNOSE Tilt Cylinders



Tilt Cylinder Adjustment  
(1) Pivot eye (2) Bolt (3) Rod

1. Loosen bolt (2) at pivot eye (1).
2. Turn rod (3) into or out of pivot eye (1) to obtain the correct length. The distance from the end of rod to the rear face of eye must be 15 mm (0.59 in).



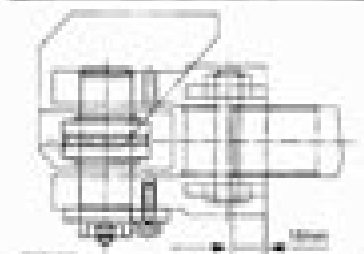
3. Tighten bolt (2) and the nut to a torque of 85 ± 15 N·m (75 ± 10 ft·lb).

## DIAGNOSE With Spacer

1. Loosen bolt (1).
2. Slide spacer (4) down so rod (3) can be turned into or out of pivot eye (2) to obtain the correct length. The distance from end of rod to rear face of eye must be 15 mm (0.59 in).



Tilt Cylinder Adjustment  
(1) Bolts (2) Bolt (3) Rod (4) Spacer (5) Pivot eye



3. Tighten bolt (2) and the nut to a torque of 85 ± 15 N·m (75 ± 10 ft·lb).
4. With mast at tilt back position, install spacer (4) as required to permit no gap between pivot eye (2) and spacer (4). Shim mast so that it does not twist at full tilt back.

## Drift Test

### WARNING

Personal injury can be caused by sudden movement of the mast or carriage. Use wood blocks and clamps to hold the mast in this position. Keep hands and feet clear of any parts that can move.

Drift is the movement of the mast or carriage that is the result of hydraulic leakage in the cylinders or control valves. Before testing the drift:

1. Check the chain adjustment and tilt cylinder alignment and make necessary adjustments.
2. Lift the mast approximately 150 mm (5.9 in). Use wood blocks and clamps to hold the mast in this position.
3. Check the mast torque bolts to make sure they are tight.
4. Remove the blocks and clamps and lower the mast.

## Drift Test For LHM System

1. Put a rated capacity load on the forks of the lift truck. Operate the lift truck through a complete tilt and tilt cycle until the oil is at normal temperature of operation, 38 to 49°C (100 to 120°F).
2. Put the mast in a vertical position. Raise a rated capacity load to a sufficient height to test the tilt cylinders.
3. Measure any drift of the carriage for a ten minute period. Drift for all models shall not exceed 100.0 mm (3.93 in).

## Drift Test For The TH System



Tilt Drift Check

1. Put a rated capacity load on the forks of the lift truck. Operate the lift truck through a complete tilt and tilt cycle until the oil is at normal temperature of operation, 38 to 49°C (100 to 120°F).
2. Put the mast in a vertical position. Raise a rated capacity load to a height of 2.5 meters (8.2 ft). In the case of trucks with less than 2.5 meters (8.2 ft) height extension, raise the load to the truck's maximum height.
3. The tilt drift is measured as the change in the tilt cylinder stroke. Measure any drift of the mast for three minute period. Drift for shall not exceed:
 

50-65	40 mm (1.57 in)
65-85	50 mm (1.97 in)

# Daewoo Forklift Manual

**Julia Schneider**



## Daewoo Forklift Manual:

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