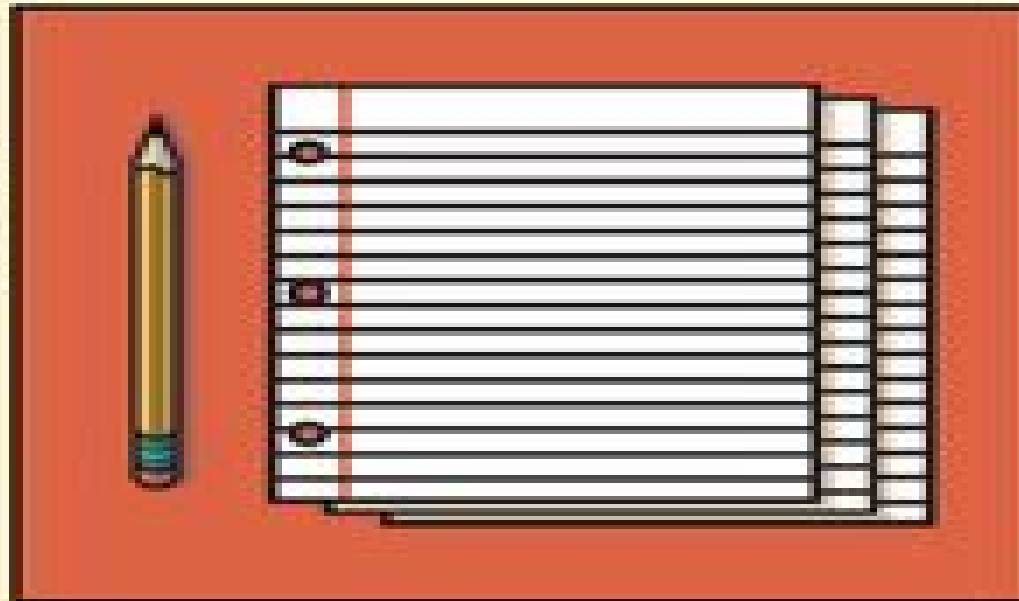


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drilling machines use a drilling tool that has cutting edges at its point this cutting tool is held in the drill press by a chuck or morse taper and is rotated and fed into the work at variable speeds

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