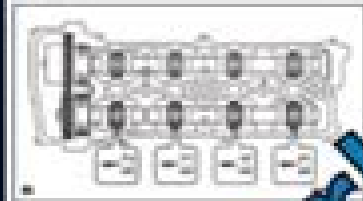
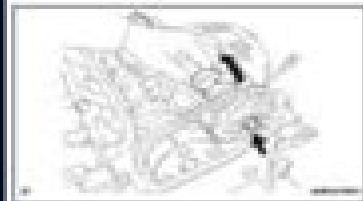
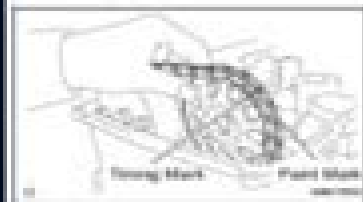
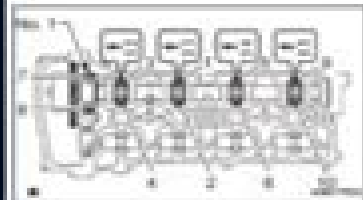


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- (b) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 26.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
9.8 N·m (82 kgf·cm, 80 in·lb) for No. 3 bearing cap

16. INSTALL NO. 2 CAMSHAFT

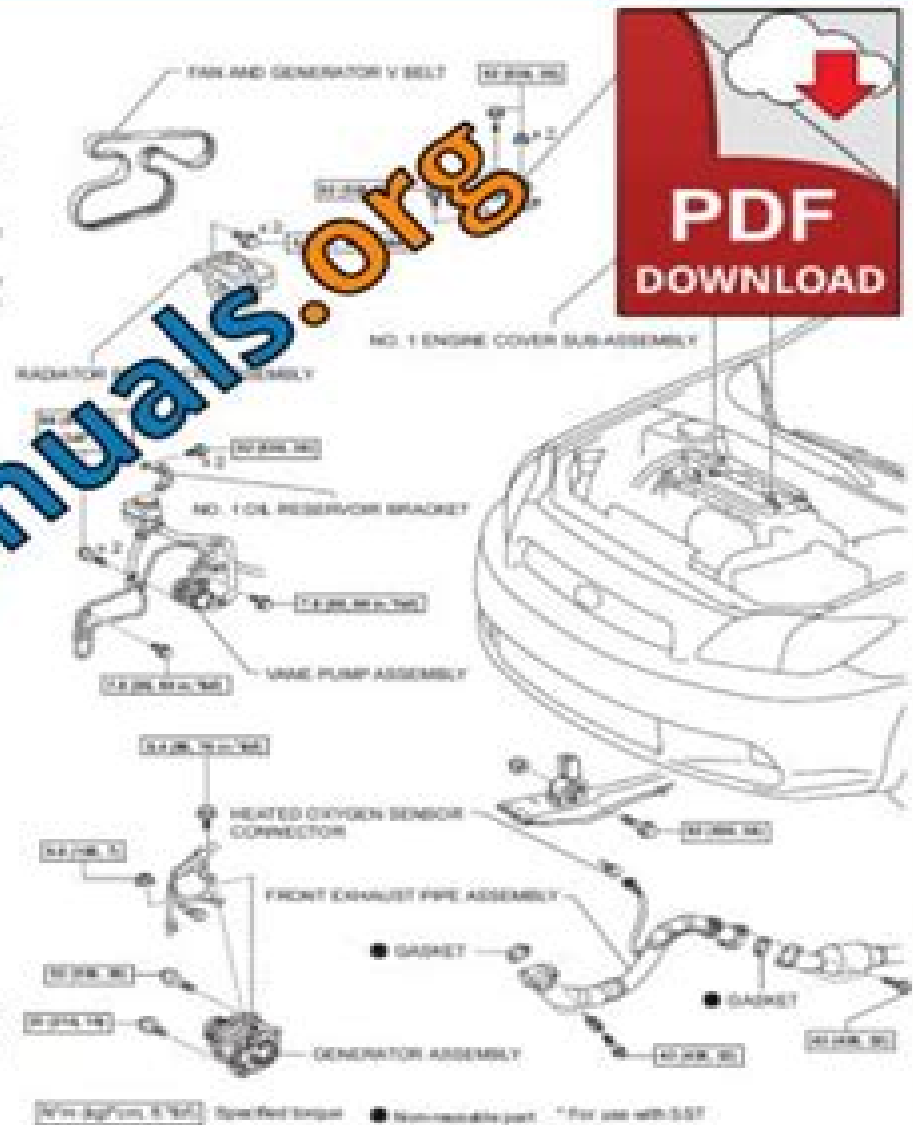
- (a) Apply a light coat of engine oil to the journal portion of the No. 2 camshaft.
(b) Put the No. 2 camshaft on the cylinder head with the paint mark of the chain aligned with the timing mark in the camshaft timing sprocket.

- (c) While holding the No. 2 camshaft by hand, temporarily tighten the camshaft timing bolt.

- (d) Examine the timing mark and numbers and check that the camshaft is installed as shown in the illustration. Then tighten the camshaft timing bolt onto the cylinder head.

- (e) Apply a light coat of engine oil to the threads and the ends of the bearing cap bolts.

- (f) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 26.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
9.8 N·m (82 kgf·cm, 80 in·lb) for No. 3 bearing cap



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1. Understanding the eBook 2007 Scion Tc Technical Manual
 - The Rise of Digital Reading 2007 Scion Tc Technical Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2007 Scion Tc Technical Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2007 Scion Tc Technical Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2007 Scion Tc Technical Manual

- Personalized Recommendations
- 2007 Scion Tc Technical Manual User Reviews and Ratings
- 2007 Scion Tc Technical Manual and Bestseller Lists
- 5. Accessing 2007 Scion Tc Technical Manual Free and Paid eBooks
 - 2007 Scion Tc Technical Manual Public Domain eBooks
 - 2007 Scion Tc Technical Manual eBook Subscription Services
 - 2007 Scion Tc Technical Manual Budget-Friendly Options
- 6. Navigating 2007 Scion Tc Technical Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2007 Scion Tc Technical Manual Compatibility with Devices
 - 2007 Scion Tc Technical Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2007 Scion Tc Technical Manual
 - Highlighting and Note-Taking 2007 Scion Tc Technical Manual
 - Interactive Elements 2007 Scion Tc Technical Manual
- 8. Staying Engaged with 2007 Scion Tc Technical Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2007 Scion Tc Technical Manual
- 9. Balancing eBooks and Physical Books 2007 Scion Tc Technical Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2007 Scion Tc Technical Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2007 Scion Tc Technical Manual
 - Setting Reading Goals 2007 Scion Tc Technical Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2007 Scion Tc Technical Manual

- Fact-Checking eBook Content of 2007 Scion Tc Technical Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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