

Camshaft

The camshaft can be removed with the camshaft gear in place on the shaft. There are no removable parts on the camshaft. A precision machined surface on the block provides a bearing surface for the camshaft.

CAMSHAFT REMOVAL AT TIME OF RECONDITIONING

If the camshaft is to be removed at the time of reconditioning the engine, it can be done in the following manner:

Remove the head. See the topic, CYLINDER HEAD REMOVAL AND INSTALLATION.



REMOVAL AT TIME OF RECONDITIONING
1-Camshaft gear, 2-Camshaft.

Remove the timing gear housing. See the topic, TIMING GEAR HOUSING REMOVAL.

Remove the valves, see the topic, VALVE MECHANISM REMOVAL.

After the valves have been removed, push the lifter assemblies (1) to the top of their stroke.

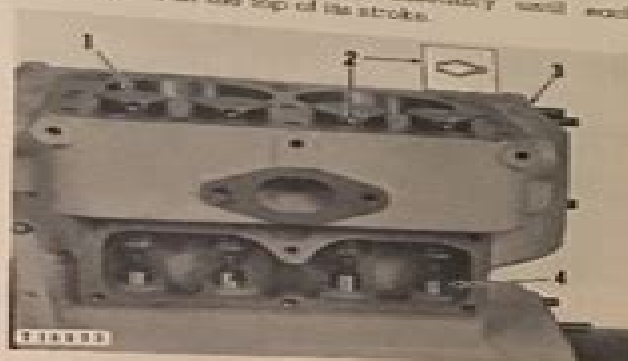
Remove the camshaft and camshaft gear (2).

CAMSHAFT REMOVAL SEPARATELY

If the camshaft is to be removed at some other time than at the time of reconditioning, it can be removed in the following manner:

Remove the head and the timing gear housing as described in the topics, CYLINDER HEAD REMOVAL AND INSTALLATION and TIMING GEAR HOUSING REMOVAL.

1. Lay the engine on its side with the valve inspection opening up and remove the valve inspection cover.
2. Compress each spring assembly until each valve is at the top of its stroke.



CAMSHAFT REMOVAL SEPARATELY
1-Valve, 2-Large cotter pin, 3-Cylinder block, 4-Lifter assembly.

4. Bend and insert a large cotter pin (2) between the valve face and the top of the cylinder block (3) where the valve seats. This will keep the valve (1) open at the top of its stroke.



PREPARING TO REMOVE CAMSHAFT

- ☐ Remove
5-Thrust washer.

5. Push the lifter assemblies (4) to the top of their stroke.
6. Remove the camshaft and camshaft gear.

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