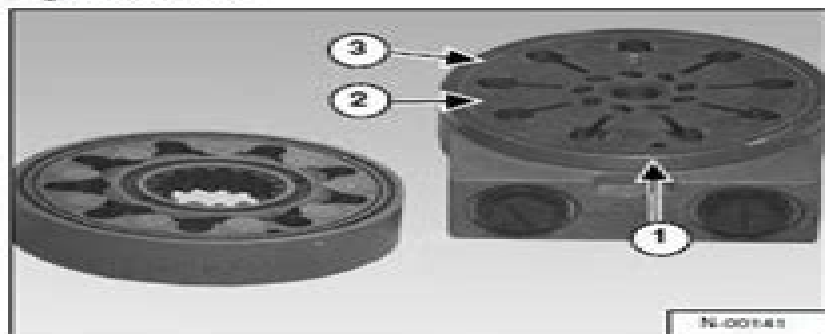


HYDRAULIC MOTOR (10, 15, 15C, 15H, 30, 30C, 30H) (CONT'D)

Assembly (Cont'd)

Figure 20-12-31

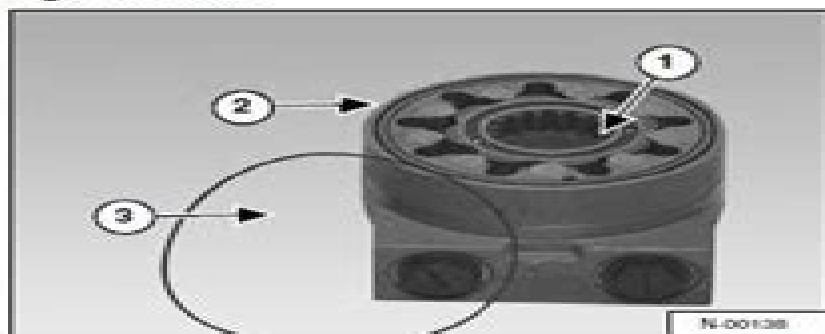


Align the case drain hole (Item 1) [Figure 20-12-31] in the valve plate with the case drain hole in the end housing.

Install the valve plate (Item 2) [Figure 20-12-31] on the end housing.

Install the large O-ring (Item 3) [Figure 20-12-31] on the valve plate.

Figure 20-12-32

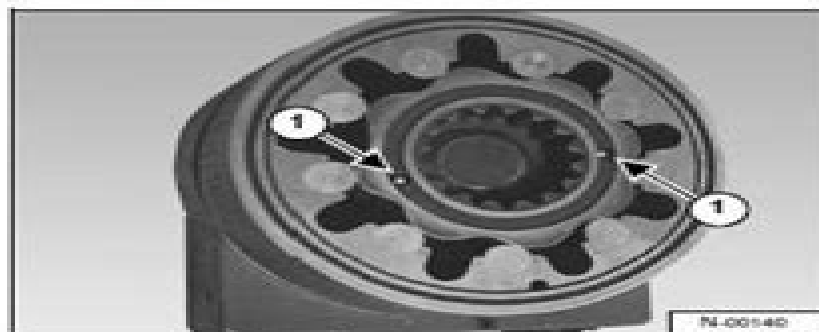


Align the case drain hole (Item 1) [Figure 20-12-32] in the Geroler® with the case drain hole in the valve plate.

Install the Geroler® (Item 2) [Figure 20-12-32] on the valve plate.

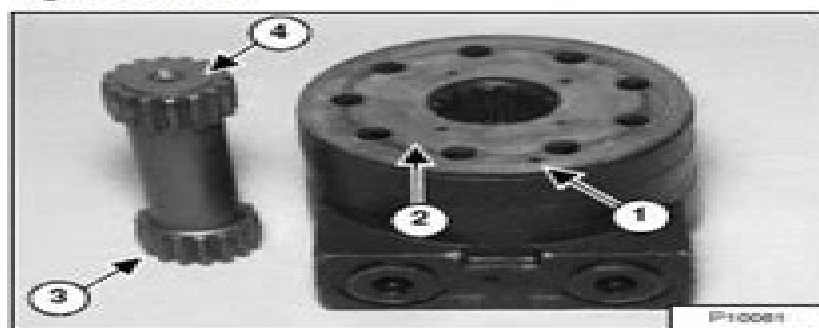
Install the large O-ring (Item 3) [Figure 20-12-32] on the Geroler®.

Figure 20-12-33



Install the two steel balls (Item 1) [Figure 20-12-33] in the Geroler® holes.

Figure 20-12-34



Align the case drain hole (Item 1) [Figure 20-12-34] in the balance plate with the case drain hole in the Geroler®.

Install the balance plate (Item 2) [Figure 20-12-34] on the Geroler®.

Install the center shaft (Item 3) [Figure 20-12-34] in the Geroler® splines.

NOTE: Install the center shaft so the built up end (Item 4) [Figure 20-12-34] is up. The recessed end will fit in a mating area in the Geroler®.

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