

Clutch In / Shift Speed Inspection

Refer to "Automatic Clutch Inspection" in Section 8B (Page 107)

V-belt Type Continuously Variable Automatic Transmission Removal and Installation

Removal

Clutch cover

1) Remove the side lag screw. Refer to "Side Lag Screw Removal and Installation" in Section 8D (Page 112)

2) Remove the belt cooling duct (1) and outer clutch cover (2).



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3) Loosen the clamp and remove the inner clutch cover (3).



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Movable drive face

1) Hold the fixed drive face using the special tool and remove the fixed drive face nut and washer.

CAUTION

- To prevent the fit from breakage or injury from occurring due to inadvertent slipping, engage the tool end with the side of pulley securely and make sure the contact is on a center area of the fit.
- Remove the drive face nut with pressing the special tool to the drive face.

Special tool

(A) (B) 99026-62740 (Clutch plate pull tool)

(C) (D) 99026-24020 (Extension handle)

2) Remove the fixed drive face (1).



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3) Remove the V-belt (2) and remove the movable drive face assembly (3) together with the special (4).



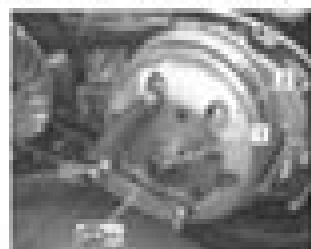
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Clutch and movable driven face

1) Hold the clutch housing using the special tool and remove the clutch housing nut (1) and remove the clutch housing (2).

Special tool

(A) (B) 99026-42112 (Belt holder)



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2) Remove the clutch shoe and movable driven face assembly (3).



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Installation

Refer to "Drive V-belt Inspection (Page 107)". Install the V-belt type continuously variable automatic transmission in the reverse order of the removal. Pay attention to the following points.

Clutch and movable driven face

1) Assemble the clutch shoe, movable driven face assembly and V-belt.

CAUTION

- Position the V-belt so that its arrow points to the engine rotational direction.
- Engage the V-belt contact surface (pulley face).



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2) Fit the V-belt by compressing it and pushing apart the driven face assembly.

CAUTION

Keep compressing the center of V-belt as its not to open apart.



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