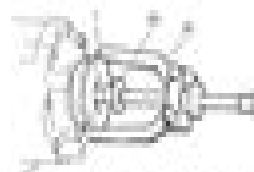




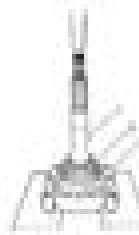
1. DIFFERENTIAL CASE

1) Remove differential case (1) and washer from drive shaft (2), and then drive out drive shaft (2).

Special tool
 (A) 9000-00000
 (B) 9000-00000



2) Remove rear bearing (3) from drive shaft (2) by using bearing puller (4) and press.



3) Using a hammer and brass bar (1), drive out rear bearing (2).



4) Using a hammer and brass bar (1), drive out rear bearing (2).



Assembly

Assembling must be fully confirmed before disassembly and what is found through visual check of bearing and gear teeth etc. after disassembly, measure necessary parts and proceed to reassembly according to procedures as described in the following.

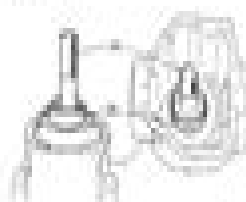
1. CAUTION

- 1. Gear gear and pinion must be replaced as a set when either replacement becomes necessary.
- 2. When replacing lower roller bearing, replace as inner race & outer race assembly.

Differential cover

Place all gear pinion bearing outer race to differential carrier (1) by using special tools as shown in the figure.

Special tool
 (A) 9000-00000
 (B) 9000-00000

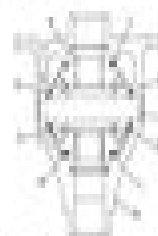


Differential case

1. After adjusting differential oil to one gear (1), adjust (1), gear shaft (2), side washers (3) and outer washers (4), install them to differential case (5).

NOTE

Left and right differential side washers are not interchangeable.



2. Check pinion gear (1) for correct rotation.



3. After pinion shaft hole position with differential case and drive to differential pinion shaft pin to key, set flat with one surface of case.

Special tool
 (A) 9000-00000



4. Apply thread lock compound to flange of lower gear shaft (1).

5. Fit lower gear (2) on differential case (5) and tighten them with 2 bolts (1) by tightening them to specified torque.

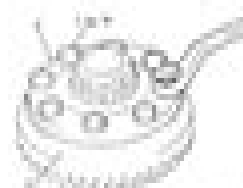
1. CAUTION

Use of any other bolts than that specified is prohibited.

*B: Thread lock compound 9000-00000

Tightening torque

Lower gear bolt (set): 11.4 Nm (1.1 kg-m, 10.1 ft-lb)



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Ying-Ying Zheng



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