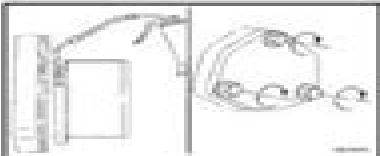


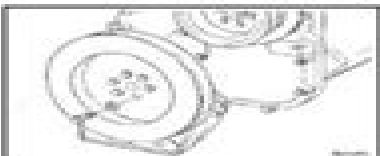
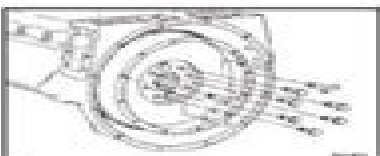




	Part or Assembly	Step	Torque Values	
			N•m	ft-lb
	Camshaft Bearing Support		25	20
	Accessory Drive Pulley		420	310
	Front Engine Support Bracket		70	50
	Vibration Damper Cap screw Size: 5/8-inch; SAE grade No. 8		260	190
	Flywheel Note: Tighten the cap screws in a star pattern.		270	200
	Water Manifold Assembly		45	35
	Injectors (PTD-Top Stop) • Big Cam IV engines		18	156 in-lb
Note: For Big Cam IV engines (5/16-inch - 18 cap screws), tighten the cap screws alternately and evenly, 6 N•m [48 in-lb] torque one at a time, to a final torque of 18 N•m [156 in-lb].				

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Barry F. Wellington, Alan F. Asmus



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