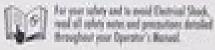
LINCOLN ELECTRIC



METAL THICKNESS

THE PARTY												35000
WELD PROCESS	WIRE TYPE/ ELECTRODE TYPE	WRE DIA/ BUCTROOF DIA (In.)	24 ga .834 is o(o ⊕	22 ga .630 in .0(0 ⊕•	20 gc .836 in .0(0 ⊕	18 ge .048 in .0(0 ⊕•	16 ga .000 is .000 @=	14 ge #3 is o o ⊕	12 ga .85 la .00 ⊕	1/8" (18 ps) .125 h .000 ⊕	3/16° .187 is o(o ⊕	1/4° .38 is olo (i)
DC+ <u>&</u>	Sheel MSG SUPERARC+ L-56* (DC+), 75% At / 25% CO ₂	0.025	C/3	C/3	D/4	E/5	F/6	G/7	1/9	100		3.5
		0.0303		B/3	C/3	D/4	E/5	F/6	G/8	H/8	J/912	*
	Steel MiG SUPERARC® US6® (DC+) 100% CO ₂	0.025	D/4	E/4	E/4.5	F/5	G/6	H/7	1/9	J/9 ^{1,2}		*
		0.0301	100		D/3.5	D/5	E/5.5	F/6	G/7	H/8	J/912	
DC-	Steel Self Shielded NR*-211-MP (IXC-) No Gos	0.0303	100	37.5	55	B/2.5	B/3	D/4	E/5	G/6 ¹²	H/612	J/7 ¹³
		0.035	188	3.*13	- 3	B/2	B/2	C/2	D/3	F/6	G/7 ^{ta}	1/81.2
P + 20	Aluminum ER4043 (DC+) 100% Argon	0.035	ii.			B/2	C/2.5	E/3	G/4.5	1/6	J/10	*
DC+	Sheel E6011 / E6013 (DC+)	3/32	. 4.			E	E	F	G	Н		
	Sheel E7014 / E7018 (DC+)	3/32					G	G	Н	1	J	
DC-	Steel & Stainless Steel (DC-) 100% Argon	1/16	B-C	в-с	B-D	C-D	D-E	E-F		•		
		3/32			*:	C-D	D-E	E-F	F-G	H-I	157.6	-

(1) Connect to 25 cmp circuit (2) Multiple Pass Required (3) Use .035 groove in drive roll for .030 wire.
Refer to manual for Current and Voltage values.

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Mig Welding Pocket Guide

F Rizvi

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aluminum shingle plywood vinyl and more Aimed at professional builders but accessible to homeowners this informative guide includes practical information on sheathing flashing vapor and air retarders insulation and other preparatory materials as well as expert advice on painting staining and finishing Detailed diagrams clarify installation and construction while photographs show real world applications of various materials and methods to provide builders and DIY ers with an invaluable resource **Performance Welding Handbook** Richard Finch,2005 **Welder's Handbook** Richard Finch,1997 A complete guide to MIG TIG ARC and Oxyacetylene welding Step by step techniques are fully illustrated to help you use and latest welding technology **Welding and Metal Fabrication**,1976 **The Welding of Aluminium**,2005

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