# TORQUE VALUES

#### ENGINE

| ITEM                           | Q/t     | THREAD DIA. | TORQUE<br>N-m (kg-m, ft-lb) | REMARKS        |
|--------------------------------|---------|-------------|-----------------------------|----------------|
| Oil drain bolt                 | 3       | 14          | 32-38 (3.2-3.8, 23-27)      |                |
| Oil filter bolt                | 1       | 210         | 29-31 (2.9-3.1, 21-22)      |                |
| Oil pressure switch            | 1.0     |             | 15-20 (1.5-2.0, 11-14)      | Apply 3-BOND   |
| Balancer stopper plate nut     | 8 mm 1  | 8           | 20-25 (2.0-2.5, 14-18)      | sealant to     |
| 1                              | 0 mm 1  | 10          | 30-35 (3.0-3.5, 22-25)      | - the threads  |
| Valve adjuster lock nut        | 6 2     | 6           | 22-26 (2.2-2.6, 16-19)      |                |
| Cylinder head cover bolt       |         | 6           | 8-12 (0.8-1.2, 6-9)         |                |
| Cylinder head bolt             | 8       | 10          | 30-36 (3.0-3.6, 22-26)      |                |
| Cam sprocket bolt              | 2       |             | 18-20 (1.8-2.0, 13-14)      |                |
| Clutch lock nut                | 310     | 20          | 55-60 (5.5-6.0, 40-43)      |                |
| Primary drive gear bolt        |         | 1.2         | 46-50 (4.6-5.0, 33-36)      |                |
| Flywheel bolt                  |         | 12          | 110-130 (11.0-13.0, 80-94)  |                |
| Crankcese bolt                 | 6 mm 15 | -6          | 10-14 (1.0-1.4, 7-10)       |                |
|                                | 8 mm 1  | 8 8         | 22-28 (2.2-2.8, 16-20)      |                |
| Connecting rod bearing cap nut |         | 8           | 25-29 (2.5-2.9, 18-21)      | 17             |
| Crankshaft bearing holder bolt |         | 10          | 30-37 (3.0-3.7, 22-27)      |                |
| Starter clutch socket bolt     |         | 8           | 33-37 (3.3-3.7, 24-27)      | - Apply thread |
| Gearshift pedal arm bolt       |         | 6           | 10-14 (1.0-1.4, 7-10)       | lock agent to  |
| Exhaust pipe joint nut         |         |             | 12-16 (1.2-1.6, 9-12)       | - the threads  |

#### FRAME

| ITEM                                    | Onty  | THREAD DIA.  | N·m (kg-m, ft-lb)          | REMARKS                 |
|---|-------|--|----------------------------|-------------------------|
| Fuel cup                                | 31    |  | 3-5 (0.3-0.5, 2-4)         |                         |
| Front engien mounting bolt              | 3     | 12   | 60-70 (6.0-7.0, 43-51)     |                         |
| Rear engien mounting bolt               | 2:    | 12   | 60-70 (6.0-7.0, 43-51)     |                         |
| Upper engine mounting bolt              | 1     | 10   | 35-45 (3.5-4.5, 25-33)     | 0.0                     |
| Engine mounting bracket bolt            | 8     | 8  | 24-30 (2.4-3.0, 17-22)     |                         |
| Rear exhaust pipe band bolt             |       |  | 24-30 (2.4-3.0, 17-22)     |                         |
| Rear brake pedal arm bolt               | 1     | 8  | 24-30 (2.4-3.0, 17-22)     |                         |
| Front brake master cylinder holder bolt | 2     | 6  | 10-14 (1.0-1.4, 7-10)      |                         |
| Front axle nut                          | 1     | 12   | 55-65 (5.5-6.5, 40-47)     | Commence of the second  |
| Front axle holder nut                   | 2:    | - 8  | 18-25 (1.8-2.5, 13-18)     | -Apply thread           |
| Fork piston socket bol:                 | 2     | 8  | 15-25 (1.5-2.5, 11-181     | - lock agent to         |
| Fork top pinch bolt                     | 2     | 7  | 9-13 (0.9-1.3, 7-9)        | -the threads            |
| Fork bottom pinch bolt                  | 2     | 1:0  | 45-55 (4.5-5.5, 33-40)     |                         |
| Fork tube cap                           | 2     | 31   | 15-30 (1.5-3.0, 11-22)     |                         |
| Steering bearing adjustment not         |       | 26   | 23-27 (2.3-2.7, 17-20)     |                         |
| Steering stem nut                       | 7     | 26   | 90-120 (9.0-12.0, 65-87)   |                         |
| Brake caliper bracket bolt              | 2     |  | 20-30 (2.0-3.0, 14-22)     | -Apply thread           |
| Front brake disc bolt                   | - 8   | 8  | 37-43 (3.7-4.3, 27-31;     | - lock agent to         |
| Rear brake torque link nut              | - 28  |  | 18-25 (1.8-2.5, 13-18)     | - the threads           |
| Rear axie nut                           | 2     | 1.6  | 80-100 (8.0-10.0, 58-72)   |                         |
| Rear shock absorber damper lock nut     |       |  | 30-45 (3.0-4.5, 22-33)     | -y-Apply thread         |
| Rear shock absorber mounting bolt       | 11183 | L 0000 1   |                            | flock agent to          |
| Upper                                   | - 2   | -8   | 24-30 (2.4-3.0, 17-22)     | Line threads            |
| Lower                                   | 2     | 10   | 30-40 (3.0-4.0, 22-29)     | Parameter (Approximate) |
| Swingarm pivot bolt                     | 1     | 14   | 60-70 (6.0-7.0, 43-51)     | 15                      |
| Final driven sprocket nut               | - 5   | 10   | 60-70 (6.0-7.0, 43-51)     |                         |
| Rear shock absorber upper mount         | 2     | 1.4  | 100-120 (10.0-12.0, 72-87) |                         |
| Spoke nipple                            | 100   | La constitución de la constituci | 7-11 (0.7-1.1, 5-8)        |                         |

# 1986 1987 Honda Rebel Cmx450 450 Service Repair Manual

**Clymer Publications** 

#### 1986 1987 Honda Rebel Cmx450 450 Service Repair Manual:

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