

INSTRUCTIONS AND PARTS LIST FOR POWER KING 12 inch BAND SAW

CATALOG NO. 912

All of the equipment furnished with the Power King Band Saw is shipped in the papers that support the saw in the carton. Be sure everything has been received before carton and papers are discarded.

MOUNTING SAW

Mount the saw on a sturdy level bench that's high enough so that top of saw table will be slightly lower than your elbows. Check to make sure the base rests solidly on all four before bolting it down — see places where screws are between base and bench top.

The motor can be reached either behind or below the saw, whichever is most convenient.

MOTOR REQUIREMENTS

The Power King Band Saw requires a 1/3 or 1/2 HP, 1725 RPM motor, preferably a capacitor or capacitor-induction type. The 2-1/2" dia. motor pulley furnished gives a spindle speed of 2400 RPM, and cutting speed of 3000 FPM — the correct speed for pressure cutting.

Motor pulley No. 110-02 is required for a motor with 1-1/2 inch diameter shaft.

STATIC ELECTRICITY

Sometimes a slight shock is experienced when touching the saw. This may be caused by a static electrical charge set up by friction of the moving parts and is not harmful. An indication of static energy buildups on grounds. To correct, ground the saw to a metal or fence pipe.

CONTROLS

1. The four-armed knob on rear of saw controls the saw blade tension—see Fig. 2.



Fig. 2

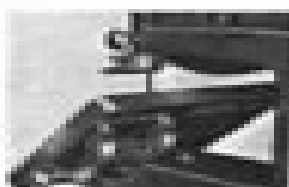


Fig. 3

2. The double set of knobs on rear of saw control the tilt of the upper wheel—see Fig. 1. Guide back the wheel to properly trim the blade—slide back both tilt screws.
3. The sliding bar controls the vertical position of the saw guide bracket. Place the guide just above the work when operating saw. To adjust, loosely loosen the lock knob, slide guide to position and retighten.
4. Double bracket table controls table tilt—see Fig. 5. The table can be tilted and locked securely at any angle between 0 and 45 degrees—angle is shown on graduated scale.



Fig. 1

5. The four knobs on front of saw hold the upper and lower wheel guides in position—see Fig. 1.
6. The four knurled knobs on the saw guide bracket, two above and two below the table, control the upper wheel and lower guide blocks. Always release the set screws before adjusting the front wheel or guide blocks.

ADJUSTMENTS

1. Two screw bracket holds stop the table at the 0 and 45 degree readings. To adjust, loosely loosen set and lock the screws. Always tighten the set after the following two steps made.
- NOTE: The table can be tilted about 2 degrees to the left by loosening the left stop screw.
2. To adjust the tilt gauge pointer, loosen the pointer screw.
3. If the table does not line up with the saw blade, loosen the four screws that hold the table to the frame and slide the table until it is properly aligned. Tighten the screws securely.

MOUNTING SAW BLADES

1. Remove the upper and lower wheel guides.
2. Turn the wheel tension knob until the tension is released.
3. Remove the set screws to hold the.
4. Pass the blade through the table slot—loose the left blade guard—under the lower wheel—between the upper and lower blade guides—and then over the top wheel.
5. Turn the wheel tension knob until there's a slight tension on the blade.

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