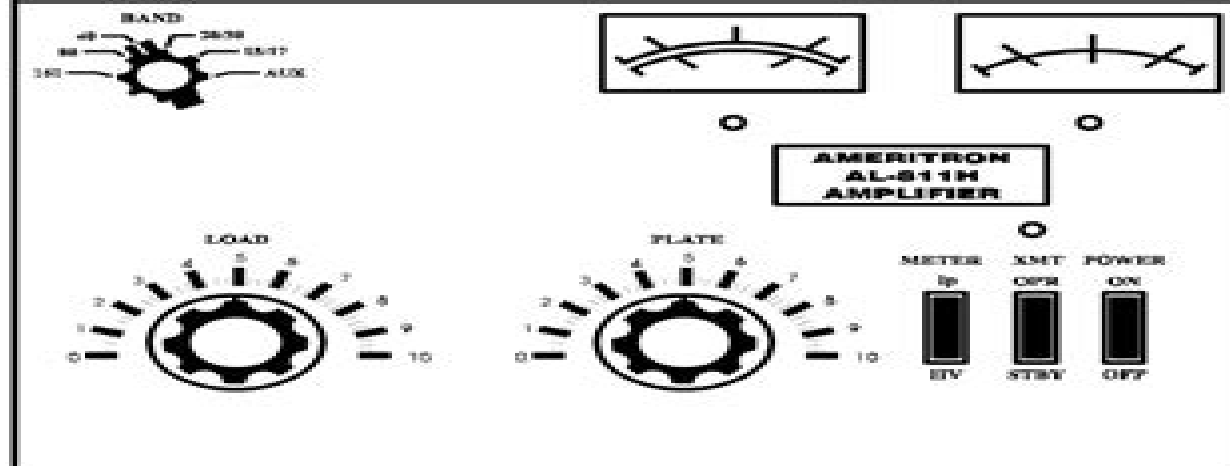




TUNE-UP

CW PROCEDURE

Follow the instructions in numerical order. If the various meter readings are different than those indicated in the instructions, check the connections from the exciter to the amplifier and make sure they are correct. Consult the manual for the exciter, if necessary. Be sure the transformer is correctly wired for your line voltage. See the **POWER CONNECTIONS** instructions on page 4 for wiring details.

1. Set the AL-811H front panel switches as follows:
POWER/OFF-ON to **OFF**
XMT/OPR-STBY to **STBY**
METER/Ip-HV to **HV**
2. Plug the line cord into a proper voltage outlet.
3. Set the **POWER** switch to the **ON** position. The meter lamps should light and the fan should start. Read the 2000 volt scale on the multimeter. It should indicate 1700 volts nominally and no more than 1800 volts.
4. With the amplifier XTM switch still on **STBY**, tune the exciter into the normal 50 ohm load according to the manufacturer's instructions. Turn the exciter drive fully down after tuning.
5. Place the amplifier bandswitch on the same band as the exciter, the **PLATE** control in the dial range for the band selected, and the **LOAD** control as indicated:

MHz	Plate	Load	MHz	Plate	Load
1.80	1 1/2	6 1/2	10.1	7 1/2	0
1.90	3	7 1/2	14.0	9	3
3.5	5	2	18.1	9	2 1/2
3.7	6	3	21.0	9 1/2	4
4.0	6 1/2	5 1/2	24.9	9 1/2	4 1/2
7.0	8	3	28.5	9 1/2	5
7.3	8	3 1/2			

6. With the exciter drive still at zero, place the **METER/HV-Ip** switch in the **Ip** position. Observe the 750mA scale. It should read zero. Place the **XMT/STBY-OPR** switch in the **OPR** position.
7. Key the exciter (no drive). The Transmit (**XMT**) LED should light. Observe the plate current on the 750mA scale. It should be 125mA.

NOTE: The no drive current will vary up to 25% due to component and line voltage tolerances.

8. Apply only enough drive to indicate a grid current of 100mA, or an **Ip** of no more than 450mA. Tune the **PLATE** control for maximum output power. It is normal for the plate current to dip at this point. If the grid current goes over 200mA, reduce the drive at once. Unkey the exciter.
9. Observe the output on an external RF wattmeter. Increase the drive until full exciter power (never to exceed 80 watts) or 200mA of grid current, is achieved. Quickly adjust the **PLATE** and **LOAD** controls for maximum output power.
10. Reduce the drive until the desired output levels are obtained.

NOTE: Rotating the **LOAD** control clockwise reduces grid current for a given amount of drive. If the **LOAD** control is set at too low a numerical setting, a severe stress on tank components may occur. The **PLATE** control should always be peaked for maximum grid current or output power. Do not exceed 750mA of plate current during tune-up.

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