

## Pilot Air Screw Adjustment

### CAUTION

The pilot air screw is calibrated at the factory to meet EPA / CARB regulations for air quality standards. Cleaning of the pilot circuit must be performed by a certified repair shop to ensure air quality standards are not exceeded.

1. Set idle speed to specification. Always check throttle cable freeplay after adjusting idle speed and adjust if necessary.
2. To adjust the mixture screw setting, you will need to use the "D" shaped Carburetor Adjustment Screwdriver PA-47361. Slowly turn the mixture screw clockwise until engine idle RPM begins to decrease. Stop turning at this point.



**Pilot Air Screw Base Setting:**  
 50cc Mikuni: 2.5 turns out  
 90cc Keihin: 2.25 ± .5 turns out

3. Slowly turn mixture screw counterclockwise until idle speed returns to maximum RPM. Continue turning counterclockwise until idle RPM begins to drop. Stop turning at this point.
4. Center the mixture screw between points in Step 2 and 3.
5. Readjust idle speed if not within specification.

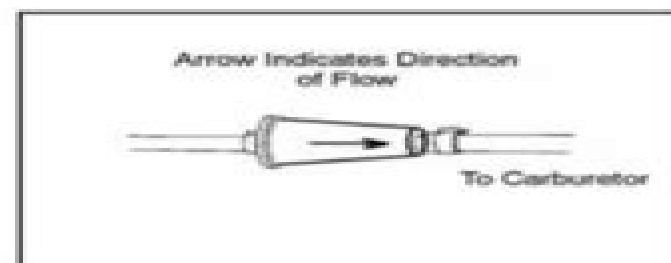
## Vent Lines

1. Check fuel tank, crankcase, carburetor, battery and transmission vent lines for signs of wear, deterioration, damage or leakage. Replace every two years.
2. Verify vent lines are routed properly and secured with cable ties.

## Fuel Filter

The fuel filter should be replaced in accordance with the "Periodic Maintenance Chart" or whenever sediment is visible in the filter.

**Fuel Filter Location -** Located in-line between fuel valve and carburetor inlet.



### To service the fuel filter:

1. Shut off fuel supply at fuel valve.
2. Remove line clamps at both ends of the filter.
3. Remove fuel lines from filter.
4. Install new filter and clamps onto fuel lines.
5. Turn fuel valve to "ON".
6. Start engine and inspect for leaks.

# 2015 Polaris Outlaw 50 Service Manual

**RJ Shavelson**

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