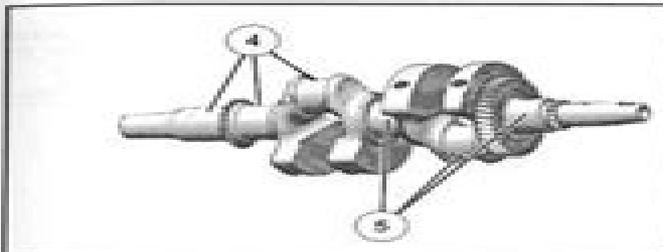
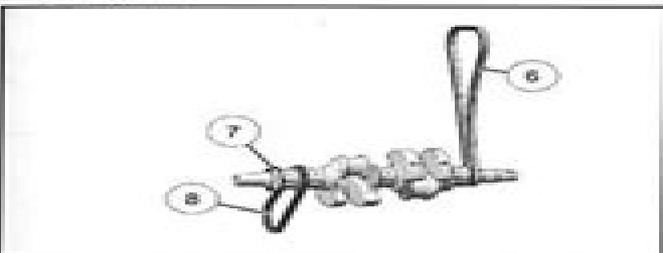


6. Apply Polaris PS-4 engine oil to each main and rod bearing journal of crankshaft ④&⑤.



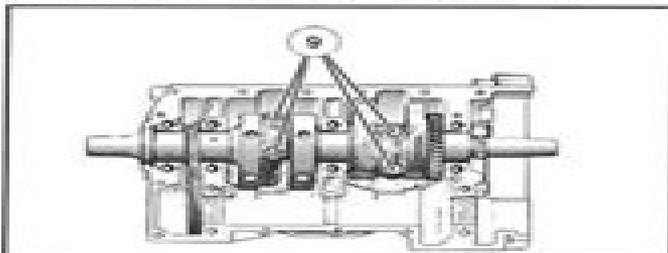
7. Loop cam chain ⑥ and oil pump drive chain ⑦ over crankshaft sprockets.
8. Apply Polaris PS-4 engine oil to the new crankshaft oil seal ⑧ and install the seal on the PTO end of the crankshaft.



9. Carefully lower the crankshaft into upper crankcase. Guide connecting rods onto the rod journals of crankshaft as necessary.



10. Adjust the PTO crankshaft seal so it rests properly in the upper crankcase.
11. Clean bolt hole threads in connecting rod to remove all oil.
12. Install matching rod cap on connecting rod using markings made upon disassembly.
13. Install new bolts and tighten evenly until snug.



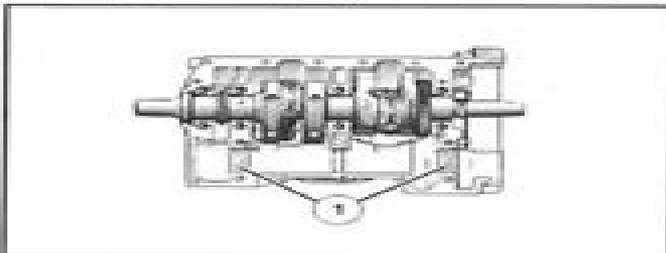
14. Torque connecting rod bolts to specification ⑨.

#### TORQUE

Connecting Rod Bolts: Step 1: 9 ft-lb (12 Nm) Step 2: 22 ft-lb (30 Nm) Step 3: Tighten add'n 90°

#### BALANCE SHAFT INSTALLATION

1. Clean the upper crankcase balance shaft bearing bore surfaces.
2. Align tab of new balance shaft bearings ① with the slot in each bearing bore of crankcase. Press bearing insert firmly into place.



3. Rotate the crankshaft until the alignment dot on the crankshaft MAG end gear is visible.

# 2015 Polaris RZR Service Manual

**A Gutmann**



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## **Table of Contents 2015 Polaris RZR Service Manual**

1. Understanding the eBook 2015 Polaris RZR Service Manual
  - The Rise of Digital Reading 2015 Polaris RZR Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Polaris RZR Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 2015 Polaris RZR Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Polaris RZR Service Manual
  - Personalized Recommendations
  - 2015 Polaris RZR Service Manual User Reviews and Ratings
  - 2015 Polaris RZR Service Manual and Bestseller Lists
5. Accessing 2015 Polaris RZR Service Manual Free and Paid eBooks

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  - 2015 Polaris RZR Service Manual eBook Subscription Services
  - 2015 Polaris RZR Service Manual Budget-Friendly Options
6. Navigating 2015 Polaris RZR Service Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - 2015 Polaris RZR Service Manual Compatibility with Devices
    - 2015 Polaris RZR Service Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of 2015 Polaris RZR Service Manual
    - Highlighting and Note-Taking 2015 Polaris RZR Service Manual
    - Interactive Elements 2015 Polaris RZR Service Manual
  8. Staying Engaged with 2015 Polaris RZR Service Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers 2015 Polaris RZR Service Manual
  9. Balancing eBooks and Physical Books 2015 Polaris RZR Service Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection 2015 Polaris RZR Service Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine 2015 Polaris RZR Service Manual
    - Setting Reading Goals 2015 Polaris RZR Service Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of 2015 Polaris RZR Service Manual
    - Fact-Checking eBook Content of 2015 Polaris RZR Service Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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