

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



- | | |
|------------------------------------|--|
| ① Crankshaft position sensor (CKP) | ① Crankshaft |
| ② Oil temperature sensor | ② Oil pump |
| ③ Second ring | ③ Oil ring |
| ④ Third ring | ④ Piston pin |
| ⑤ Oil pin | ⑤ Connecting rod bearing |
| ⑥ Piston pin | ⑥ Lower cylinder block |
| ⑦ Oil level gauge | ⑦ Oil level gauge |
| ⑧ Signal plate | ⑧ Thrust bearing |
| ⑨ Crankshaft | ⑨ Crankshaft key |
| ⑩ - Note | ⑩ - Comply with the assembly procedure when tightening. Refer to 2.2.2.2 |

- | |
|------------------------------|
| ① Crankshaft |
| ② Tie ring |
| ③ Piston |
| ④ Connecting rod |
| ⑤ Connecting rod bearing cap |
| ⑥ Oil ring |
| ⑦ Rear oil seal |
| ⑧ Main bearing upper |
| ⑨ Main bearing lower |

torque 25.0 Nm (2.0 kg-m, 18 ft-lb)

Turn bolts 50 degrees clockwise (angle tightening).

CAUTION

Confirm the tightening angle by using an angle wrench (SST: RW10152100) — ① (A) or protrusion. Be careful by visual inspection without the tool.

- After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
- Check the connecting rod side clearance.
- Check the piston protrusion. Refer to [2.2.2.2](#).

Install balancer unit with the following procedure:

CAUTION

When any one of the balancer unit below is replaced, adjust backlash of the balancer unit. Refer to [2.2.2.2](#).

- Crankshaft
- Cylinder block
- Balancer unit

Check the crankshaft at the TDC of its compression stroke. Refer to [2.2.1.1](#).

Set pin (20T) — (Max. 1750g) (A).

Place the hole of the balancer unit show with test hole (C) on the cylinder block side, and place stem (B) of balancer unit as shown in the figure.

① - Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate (C).

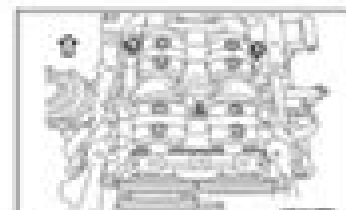
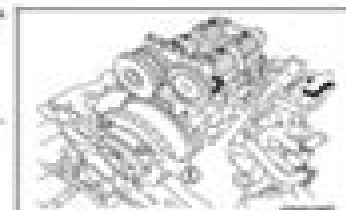
① - Engine test

CAUTION

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test (B).

① - Engine test



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KJ Lindholm-Leary



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web text features are to non fiction what story elements are to fiction text features help the reader make sense of what they
are reading and are the building blocks for text structure see below so what exactly are non fiction text features text features
and comprehension text features go hand in hand with comprehension