

ASSEMBLY

Piston Rings

NOTE

Always use **new** piston rings. Piston rings take a definite set and must not be reused if the engine has been operated. Always deglaze (or hone) the cylinder before installing **new** rings. Ring sets are available to fit oversize pistons.

CAUTION

Insufficient ring gap could cause the ends to abut at engine operating temperatures, resulting in ring breakage, cylinder scuffing and/or piston seizure.

CAUTION

Excessive ring gap results in high oil consumption and blow-by of exhaust gases. While blow-by contaminates the oil supply and leaves sludge in the crankcase, it also reduces engine efficiency by weakening the combustion seal necessary for efficient transfer of energy to the piston.

1. See Figure 3-127. Check ring gap before placing each ring on the piston.
 - a. Insert the **new** ring into the cylinder and square it in the bore using the top of the piston. Measure the ring gap with a feeler gauge.
 - b. Top compression ring gap must be 0.010-0.020 in. (0.25-0.51 mm).
 - c. Second compression ring gap must be 0.014-0.024 in. (0.36-0.61 mm).
 - d. Oil control rail gap must be 0.010-0.050 in. (0.25-1.27 mm).

NOTE

See Figure 3-127. Ring end gap dimensions also apply to oversize rings. Replace rings if gap exceeds specification. If gap is under specification, filing is permissible.

⚠ WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (00061a)

2. Use compressed air to remove any dirt or dust that may have settled in the oil drain holes and piston ring grooves.

12114x3a

Early Style
FULLY COATED
No bare aluminum



11625x3a

Figure 3-126. Measuring Running Clearance of Early Style Piston

6906



Figure 3-127. Measure Ring Gap

15 Night Train Service Manual

Didier Musso



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